

## **ANIMAL CREMATORY**



## COMPLIANCE INSPECTION CHECKLIST

<b>INSPECTION TYPE</b> :	ANNUAL (INS1, INS2)	COMPLAINT/DISC	OVERY (CI)				
	RE-INSPECTION (FUI)	ARMS COMPLAIN	Г NO:				
AIRS ID#: 0170372	DATE: <u>01192010</u>	ARRIVE: <u>0800</u>	DEPART: <u>1230</u>				
FACILITY NAME: CI	TRUS CO ANIMAL SVCS-AN	IMAL CREMATORY					
FACILITY LOCATION	N: 4030 S AIRPORT RD						
	INVERNESS 34450-8	8545					
OWNER/AUTHORIZE	ED REPRESENTATIVE: CH.	ARLES GATTO PE	<b>IONE:</b> (352)527-7600				
CONTACT NAME: E	Eva Clark, Joe Capalbo, Pattie Ai	mon PE	IONE: (352)726-7660				
ENTITLEMENT PERIO	<b>OD:</b> 11/29/2009 / 11/29/20 (effective date) (end date)	014					
	N COMPLIANCE STATUS (c						
☑ IN COMPLIAN	CE MINOR Non-COM	PLIANCE  SIGNIF	FICANT Non-COMPLIANCI	Е			
	ECORDKEEPING REQUIRE	<u>MENTS</u> – Rule 62-296.40	01, F.A.C.				
(check <b>☑</b> appropria							
2. Was a visible emi	bjectionable odor(s) detected? issions test conducted during this	s site visit according to EP.	A Method 9 (Ref.: Chapter	∐ Yes X No			
	astrate individual source complia			∐Yes X No			
	AGP Notification form submission F.A.C.)						
4. In order to demon	nstrate individual source compliant 60 days prior to the AGP Notif	nce were the remaining ap	plicable standards testing				
a) Carbon Monor	xide (CO) emissions equal to or s, corrected to $7\% O_2$ on an hour	below the requirements of	100 parts per million by				
10 (Ref.: Chapter	62-297, F.A.C.)?		N/A				
b) Oxygen test performed according to EPA Method 3 (Ref.: Chapter 62-297, F.A.C.)?N/A- Yes No c) Particulate matter emissions test with results equal to or below the requirements of 0.080 grains per dry standard cubic foot (ft <sup>3</sup> )of flue gas, corrected to 7% O <sub>2</sub> and tested according to EPA Method 5							
(Ref.: Chapter62-	-297, F.A.C.)?		N	/A 🗌 Yes 🔲 No			
capacity?	s testing conducted with the sour		1				
	ompliance demonstrated by subment notified at least 15 days prior	-					
	test report filed with the Departroleted?						

1. Is there Continuous Emissions Monitoring System (CEMS) equipment installed on each unit to record temperatures in the primary and secondary chambers where there is a 1.0 second gas residence time in the secondary chamber combustion zone in accordance with the manufacturer's instructions?
primary and secondary chambers where there is a 1.0 second gas residence time in the secondary chamber combustion zone in accordance with the manufacturer's instructions?  a) Do temperature probes seem to be properly placed?  b) Are the following records kept on file, available for inspection for at least two years following the recording of such measurements, maintenance, reports and records?  1) All measurements (including CEMS).  2) Monitoring device.  3) Performance Testing Measurements  4) CEMS Performance Evaluation.  5) All CEMS or monitoring device calibration checks.  6) Adjustments.  7) Preventive maintenance performed on systems/devices.  8) Corrective maintenance performed on systems/devices.  9) Yes  No.  2) Was this crematory unit constructed: (check only one Ø box)  a) BEFORE August 30, 1989? (If this box checked, continue on to #3 and skip #4)  b) X ON or AFTER August 30, 1989? (If this box checked, skip #3 and continue on to #4)  3. If constructed BEFORE August 30, 1989 is the:  a) secondary chamber combustion zone providing at least a 1.0 second gas residence time @ 1600°F?
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b) Are the following records kept on file, available for inspection for at least two years following the recording of such measurements, maintenance, reports and records?  1) All measurements (including CEMS)————————————————————————————————————
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2) Monitoring device———————————————————————————————————
3) Performance Testing Measurements
4) CEMS Performance Evaluation————————————————————————————————————
5) All CEMS or monitoring device calibration checks-  6) Adjustments- 7) Preventive maintenance performed on systems/devices- 8) Corrective maintenance performed on systems/devices- 9 Yes No 2. Was this crematory unit constructed: (check only one Dox) a) BEFORE August 30, 1989? (If this box checked, continue on to #3 and skip #4) b) X ON or AFTER August 30, 1989? (If this box checked, skip #3 and continue on to #4)  3. If constructed BEFORE August 30, 1989 is the: a) secondary chamber combustion zone providing at least a 1.0 second gas residence time @ 1600°F? Yes No b) actual operating temperature of the secondary chamber combustion zone no less than 1400°F throughout the combustion process in the primary chamber?- c) cremation in the primary chamber begun after the secondary chamber combustion zone temperature is equal to or greater than 1400°F?- d) required monitoring equipment installed and operational, and providing continuous monitoring to record the temperature at the point or beyond where 1.0 second gas residence time is obtained in the secondary chamber combustion zone according to the manufacturer's instructions?
6) Adjustments
7) Preventive maintenance performed on systems/devices
8) Corrective maintenance performed on systems/devices
2. Was this crematory unit constructed: (check only one ☑ box)  a) ☐ BEFORE August 30, 1989? (If this box checked, continue on to #3 and skip #4)  b) X ON or AFTER August 30, 1989? (If this box checked, skip #3 and continue on to #4)  3. If constructed BEFORE August 30, 1989 is the:  a) secondary chamber combustion zone providing at least a 1.0 second gas residence time @ 1600°F? ☐ Yes ☐ No.  b) actual operating temperature of the secondary chamber combustion zone no less than 1400°F  throughout the combustion process in the primary chamber?
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b) actual operating temperature of the secondary chamber combustion zone no less than 1400°F throughout the combustion process in the primary chamber?
throughout the combustion process in the primary chamber?
c) cremation in the primary chamber begun after the secondary chamber combustion zone temperature is equal to or greater than 1400°F?
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d) required monitoring equipment installed and operational, and providing continuous monitoring to record the temperature at the point or beyond where 1.0 second gas residence time is obtained in the secondary chamber combustion zone according to the manufacturer's instructions?
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secondary chamber combustion zone according to the manufacturer's instructions?
4. If constructed <u>ON</u> or <u>AFTER</u> August 30, 1989 is the:  a) volume in the secondary combustion zone sufficient to provide at least a 1.0 second gas residence time  @ 1800° F?
a) volume in the secondary combustion zone sufficient to provide at least a 1.0 second gas residence time  @ 1800° F?
@ <b>1800° F?</b>
b) the actual operating temperature of the secondary chamber combustion zone no less than <b>1600°F</b>
b) the actual operating temperature of the secondary chamber combustion zone no less than 1600°F
throughout the combustion process in the primary chamber?   Yes  No
c) secondary chamber combustion zone temperature equal to or greater than 1600°F before the cremation
process begins in the primary chamber? x Yes No
5. Are appropriate leak-proof containers containing no more than 0.5 % (percent) by weight chlorinated
plastics used during the cremation of dead animals?N/A Yes No
a) If the answer to question 4 above is YES, is certifying documentation from the manufacturer that they
are composed of 0.5% or less by weight chlorinated plastics kept on file at the site for the duration of
their use and for at least two years after their use?
b) If plastic bags are used for the cremation of animals are they non-chlorinated and no less than 3 mils
thick?
c) Are dead animals, which have been used for medical or commercial experimentation, or other
materials, including biomedical wastes (Rule 62-210.200, F.A.C.), incinerated at this location?   Yes  No
6. During this review period, was the largest batch load cremated 500 pounds per hour or less? xYes
7. Have all crematory operators been trained and certified by a Department-approved training program?N/A Yes No.
a) Are copies of the training certificates all crematory operators kept on file at the facility for the duration
of the operator's employment & for an additional two years after termination of employment?N/A Yes No

PART IV: SPECIAL CONDITIONS AND PROCEDUR A. New or Modified Process Equipment	RES – Rule 62-296.401, F.A.C.		
<ol> <li>Since the last inspection has there been         <ul> <li>a) installation of any new process equipment?</li> <li>b) alterations to existing process equipment with</li> <li>c) replacement of existing equipment substantial recent notification form?</li> <li>d) If you answered <u>YES</u> to any of the above, did notification form and appropriate fee (Rule 62 local program office?</li> </ul> </li> <li>If a crematory unit has been modified to the extent was required, have all operators been retrained to 63. In the case of new or modified equipment, where a required, has the owner submitted copies of all operators are united within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted within the 15 day required window for the submitted window for th</li></ol>	that a Department air construction permit operate the modified unit?	<pre></pre>	□No □No □No □No □No □No □No
Joseph V Panetta  Inspector's Name (Please Print)	Date of Inspection	_	
Inspector's Signature	Approximate Date of Next Inspection		

**COMMENTS:** This inspection was performed by Joe Panetta and Malik Pickering to meet with owner/operators and provide compliance assistance. We were here to witness an initial VE test and perform a crematory initative inspection. We gave copies of the rules, VE requirement and Florida Small Business Assistance Program Ombudsman contact information, a crematory workbook, example of a maintenance checklist, The Animal Crematory Rule (highlighted) was explained and given to the three contact people. Explained prmit expires in 5 years and the need to apply at least 30 days prior to permit expiring.

I asked Mr. Charles Gatto and Julie Rosenberger to become familiar with Rule 62-296.401(5), F.A.C.and this general permit for animal crematories. Explained Operating Temperatures.

The owner or operator of any proposed new crematory unit which submits either a complete application for a permit to construct the a new unit or an initial air general permit registration for the new unit to the Department on or after August 30, 1989, shall provide design calculations to confirm a sufficient volume in the secondary chamber combustion zone to provide for at least a 1.0 second gas residence time at 1800 degrees Fahrenheit. This information shall be provided to the Department with the air construction permit application or air general permit registration form for the proposed new unit. The actual operating temperature of the secondary chamber combustion zone shall be no less than 1600 degrees Fahrenheit throughout the combustion process in the primary chamber. The primary chamber and stack volumes shall not be used in calculating this residence time. Except as provided in subparagraph 62-296.401(6)(c)2., F.A.C., cremation in the primary chamber shall not begin unless the secondary chamber combustion zone temperature is equal to or greater than 1600 degrees Fahrenheit. 2. The owner or operator of any crematory units for which construction began or for which a complete application for a permit to construct was received by the Department prior to August 30, 1989, shall maintain the actual operating temperature of the secondary chamber combustion zone at no less than 1400 degrees Fahrenheit throughout the combustion process in the primary chamber. Cremation in the primary chamber shall not begin unless the secondary chamber combustion zone temperature is equal to or greater than 1400 degrees Fahrenheit.

Allowed Materials. Animal crematory units shall cremate only animal remains and, if applicable, the bedding associated with the animals and appropriate containers. Containers shall contain no more than 0.5 percent by weight chlorinated plastics as emonstrated by the manufacturer's data sheet. If containers are incinerated, documentation from the manufacturers certifying that they are composed of 0.5 percent or less by weight chlorinated plastics shall be kept on-file at the site for the duration of their use and for at least two (2) years after their use. Animal crematory units shall not cremate dead animals which were used for medical or commercial experimentation. No other material, including biomedical waste as defined in Rule 62-210.200, F.A.C., shall be incinerated.

Equipment Maintenance. All animal crematory units shall be maintained in proper working order in accordance with the manufacturer's specifications to ensure the integrity and efficiency of the equipment. If a crematory unit contains a defect that affects the integrity of the unit, the unit shall be taken out of service. No person shall use or permit the use of that unit until it has

been repaired or adjusted. Repair records on all crematory units shall be maintained onsite for at least two (2) years. A written plan with operating procedures for startup, shutdown and malfunction of each crematory unit shall be maintained and followed during those events. Each unit's burners shall be operated with a proper airto-fuel ratio. If the unit so allows, the burners' flame characteristics shall be visually checked at least once during each operating shift and adjusted when warranted by the visual checks. (f) Test Methods and Procedures. All emissions tests performed pursuant to the requirements of this subsection shall comply with the following requirements.

## Explained chart recording markings:

Continuous temperature monitoring documentation shall include operator name, operator indication of when cremation in the primary chamber was begun, date, time, and temperature markings.

The crematory initiative inspection and measurements were taken of the crematory unit to determine the location of the thermocouple. I am required to input a status (MNC or In Compliance). I have put this facility incompliance until the calculations prove or disprove that the thermocouple(s) are properly placed. The location of the thermocouples will be addressed after the measurements are reviewed by Department Staff. At that time it will be determined if the status should be changed to MNC.